

MERCEDES
720-100

4 speed rear wheel drive
Ambulance and "G" Wagon
Codes 720 -103 to 113, and 132 to 137



Iss 01/05/97

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	KITS						
	Overhaul	all codes	158 02 18				
	GASKETS						
	Pan		158 25 01				
	Extension housing		158 25 03				
	METAL CLAD SEALS						
	Front pump	43 x 58 x 7	158 15 03				
	Extension housing	34 x 52 x 8/6	158 15 02				
	Extension housing	40 x 62 x 10	158 15 04				
	CLUTCH PLATES						
	K1 friction 134mm x 2.1 x 51T	(4)	158 11 03				
	K1 steel 135mm x 2.0 x 12T	(as reqd)	158 12 01				
	K1 steel 135mm x 3.0 x 12T	(as reqd)	158 12 02				
	K1 steel 135mm x 3.5 x 12T	(as reqd)	158 12 03				
	K1 pressure 5.0mm thick		158 13 03				
	K2 friction 134mm x 2.10 x 51T	(4)	158 11 02				
	K1 steel 135mm x 2.0 x 12T	(as reqd)	158 12 01				
	K1 steel 135mm x 3.0 x 12T	(as reqd)	158 12 02				
	K1 steel 135mm x 3.5 x 12T	(as reqd)	158 12 03				
	K1 steel 135mm x 4.0 x 12T	(as reqd)	158 12 06				
	K1 steel 135mm x 4.5 x 12T	(as reqd)	158 12 07				
	K1 pressure 5.0mm thick		158 13 05				
	BRAKE BANDS						
	Reverse band single wrap 38mm for 103, 104, 133, and 134		158 14 09				
	Reverse band single wrap 38mm for 105 to 113, & 135		158 14 01				
	B1 band single wrap 38mm		158 14 08				
	B2 band single wrap 50mm		158 14 16				
	FILTER						
	Filter for 103,104,110,112,113,132,133, & 134		158 27 02				
	Filter for 105 to 109, 111, & 135		158 27 07				
	VACUUM MODULATOR						
	Some codes 103		158 28 01				
	Some codes 103		158 28 02				
	Codes 105,106,109,110,112,132,135		158 28 02				
	Codes 107,108,110,113		158 28 03				



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1969 on 3 speed rear wheel drive with converter
Model code W3A-040 & W3B-050

MERCEDES
722-000

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	KITS						
	Overhaul (by transmission serial) 722-000	All types	158 02 01		B1 & B2 band selective pin 24mm		158 29 03
	722-001 upto 6209		158 02 02		B1 & B2 band selective pin 25mm		158 29 04
	722-001 from 6210		158 02 03		B1 & B2 band selective pin 26mm		158 29 05
	722-002 upto 20640		158 02 02		B1 & B2 band selective pin 27mm		158 29 06
	722-002 from 20641		158 02 03		B1 & B2 band selective pin 28mm		158 29 07
	722 003	All types	158 02 04				
	722-004 upto 8057		158 02 01		FILTER		
	722-004 from 8058 to 25740		158 02 02		Pick up with 1" pickup tube		158 27 02
	722-004 from 25741 to 25753		158 02 03		Pick up with 3/4" pickup tube		158 27 04
	722-004 from 25754 to 26590		158 02 01				
	722-004 from 26591		158 02 03		BUSHES & BEARINGS		
	722-000 Porsche 928 V8		158 02 19		Pump body		158 21 01
					Pump gear		158 21 02
					Front gearset needle		158 21 03
					K2 clutch needle		158 21 04
					Intermediate shaft needle (2)		158 21 05
					Output shaft needle (front)		158 21 06
					Output shaft needle (rear)		158 21 07
	GASKETS						
	Pan		158 25 01		THRUST WASHERS		
	Converter housing		158 25 02		Gearset needle (2)		158 23 01
	Extension housing		158 25 03		Intermediate to output shaft needle (1)		158 23 02
	Trans to diff "O" ring Porsche 928		158 16 01		Output shaft to case needle (1)		158 23 03
					One way clutch washer		158 22 01
	METAL CLAD SEALS						
	Converter		158 15 01		VACUUM MODULATORS (& parts)		
	Extension		158 15 02		By transmission type		
					722-000		158 28 01
	SHAFT SEALING RINGS				722-001 upto 24820		158 28 01
	Input shaft (1)		158 26 01		722-001 from 24821 to 41576		158 28 02
	Oil distributor (4)		158 26 02				
	Governor (3)		158 26 03		722-002 upto 41575, 004 to 45110		158 28 01
					722-002 from 41576		158 28 02
	CLUTCH PLATES				722-004 from 45110		158 28 01
	K1 friction 134mm x 2.4 x 51T (4)		158 11 01		722-004 from 45111		158 28 02
	Or						
	K1 friction 134mm x 2.1 x 51T (4/6)		158 11 03		722-003, 005, 006, & 007		158 28 02
	K1 steel 135mm x 2.0 x 12T		158 12 01				
	K1 steel 135mm x 3.0 x 12T		158 12 02		Selective modulator thrust pin 39.15mm		158 28 09
	K1 steel 135mm x 3.5 x 12T		158 12 03		Selective modulator thrust pin 39.65mm		158 28 10
	K1 steel 135mm x 4.0 x 12T		158 12 07		Selective modulator thrust pin 40.15mm		158 28 11
	K1 steel 135mm x 4.5 x 12T		158 12 06				
	K1 steel 135mm x 5.0 x 12T		158 12 04		HARD PARTS		
	K1 steel 135mm x 5.5 x 12T		158 12 05		Pump & gears		158 38 01
					Pump stator tube		158 39 03
	K1 pressure 5.0 mm thick		158 13 01		One way clutch 000, 002, 004		158 44 01
					One way clutch 001, 003, 005, 006, 007		158 44 02
	K2 friction 134mm x 2.4 x 51T (4)		158 11 01		K1 clutch piston (by transmission code)		
	Or				000,		158 45 01
	K2 friction 134mm x 2.0 x 51T (A/R)		158 11 03		002 to 44312		158 45 01
					003 to 2240		158 45 01
	K2 steel 135mm x 2.0 x 12T		158 12 01		002 from 44313		158 45 02
	K2 steel 135mm x 3.0 x 12T		158 12 02		003 from 2241		158 45 02
	K2 steel 135mm x 3.5 x 12T		158 12 03		005, 006, 007		158 45 02
	K2 steel 135mm x 4.0 x 12T		158 12 07				
	K2 steel 135mm x 4.5 x 12T		158 12 06		K2 clutch piston (by transmission code)		
	K2 steel 135mm x 5.0 x 12T		158 12 04		000		158 45 03
	K2 steel 135mm x 5.5 x 12T		158 12 05		004 to 8057		158 45 03
					004 from 8057		158 45 04
	K2 pressure 5.0 mm thick x 17 teeth		158 13 02		003, 005, 007		158 45 05
	BRAKE BANDS (& parts)				Valve body assembly 000, & 004 to 8057		158 61 01
	Rev band (front) Single wrap 38.3mm All exc 003		158 14 01		Valve body assembly 004 8057 to 28310		158 61 02
	Rev band (front) Double wrap 39mm 003		158 14 02		Valve body assembly 004 from 28311		158 61 03
	Centre band (B1) Single wrap 50mm All		158 14 03		Valve body assembly 001 to 6209		158 61 04
					Valve body assembly 001 from 6210		158 61 05
	Rear band (B2) Double wrap 39mm 000, & 004		158 14 04		Valve body assembly 002 to 20640		158 61 06
	Rear band (B2) Single wrap 37 mm		158 14 07		Valve body assembly 002 from 20641		158 61 07
	Rear band (B2) Single wrap 50mm		158 14 05		Valve body assembly 003		158 61 08
	Rear band (B2) Double wrap 55mm 003 only		158 14 06		Valve body assembly 006		158 61 09
	Reverse band adjuster screw		158 29 08		Output shaft nut		158 37 01
	B1 & B2 band selective pin 22mm		158 29 01		Circlip K1 clutch (722-002)		158 32 05
	B1 & B2 band selective pin 23mm		158 29 02				

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	KITS				BUSHES & BEARINGS		
	Overhaul (by transmission type)				Pump body plain		158 21 01
	722-100, 101		158 02 05		Pump gear		158 21 02
	722-102, 103, 104, 111, 112, 113, 121, 122		158 02 06		Front gearset needle		158 21 08
	All other codes		158 02 07		Sungear needle		158 21 09
	Valve body kit All codes		158 03 05		K2 clutch needle		158 21 04
	GASKETS				Intermediate shaft needle		158 21 05
	Pan All		158 25 01		Output shaft front needle		158 21 06
	Converter housing excluding below		158 25 02		Output shaft rear needle		158 21 07
	Converter housing 109 upto 001423				THRUST WASHERS		
	115 upto 005971				Input shaft		158 22 02
	119 upto 010997		158 25 02		Gearset front		158 22 01
	Converter housing 109 from 001424				Gearset rear		158 22 03
	115 from 005972				Intermediate shaft		158 22 01
	119 from 010998		158 25 04		Output needle front		158 23 02
	Converter housing 118, 120, 121, 122		158 25 04		Output needle rear		158 23 03
	Extension housing All		158 25 03		VACUUM MODULATORS		
	METAL CLAD SEALS				For 100, 101, 102, 103, 104, 105, 110		158 28 01
	Converter		158 15 01		For 106, 111, 112, 113, 115, 119, 121, 122		158 28 02
	Extension housing		158 15 02		For 116, 117, 118, 120		158 28 03
	SHAFT SEALING RINGS				Selective modulator thrust pin 39.15mm		158 28 09
	Input shaft (1)		158 26 01		Selective modulator thrust pin 39.65mm		158 28 10
	Oil distributor (4)		158 26 02		Selective modulator thrust pin 40.15mm		158 28 11
	Governor (3)		158 26 03		HARD PARTS		
	CLUTCH PLATES				Pump & gears		158 38 01
	K1 friction 134mm x 2.10 x 51T (3/4)		158 11 03		Output shaft nut		158 37 01
	K1 steel 135mm x 2.0 x 12T		158 12 01		K1 piston		
	K1 steel 135mm x 3.0 x 12T		158 12 02		100 thro to 110		
	K1 steel 135mm x 3.5 x 12T		158 12 03		111 upto 014791		
	K1 steel 135mm x 4.0 x 12T		158 12 07		112 upto 024796		
	K1 steel 135mm x 4.5 x 12T		158 12 06		113 upto 009855		
	K1 steel 135mm x 5.0 x 12T		158 12 04		115 upto 006971		
	K1 steel 135mm x 5.5 x 12T		158 12 05		116 upto 004346		
	K1 pressure plate		158 13 03		117 upto 004119		
	K2 friction 134mm x 2.10 x 51T plain (3/4)		158 11 02		118 upto 016722		
	K2 friction 134mm x 2.10 x 51T cross cut (3/4)		158 11 03		119 upto 013147		158 45 06
	K2 steel 135mm x 2.0 x 12T		158 12 01		K1 piston 111 from 014792		
	K2 steel 135mm x 3.0 x 12T		158 12 02		112 from 024797		
	K2 steel 135mm x 3.5 x 12T		158 12 03		113 from 009856		
	K2 steel 135mm x 4.0 x 12T		158 12 07		115 from 006972		
	K2 steel 135mm x 4.5 x 12T		158 12 06		116 from 004347		
	K2 steel 135mm x 5.0 x 12T		158 12 04		117 from 004120		
	K2 steel 135mm x 5.5 x 12T		158 12 05		118 from 016723		
	K2 pressure plate x 17 teeth (1)		158 13 02		119 from 013148		158 45 07
	BRAKE BANDS				K2 sleeve		158 45 08
	Reverse band Single wrap 38mm (thick steel)		158 14 09		K2 piston f100 to 105, 111, 112, 113, 120, & 122		158 45 09
	B1 band Single wrap 38mm (thin steel)		158 14 08		K2 piston		
	B2 band 37mm wide for 100, 101, 105, 106, 107, 108, 109, 110, 115, 116, 117, 118, 119, 121		158 14 07		106 upto 016172		
	B2 band single wrap 50mm for 102, 103, 104, 111, 112, 113, 119, 122		158 14 05		107 upto 009932		
	Reverse band adjuster screw		158 29 08		108 upto 029328		
	B1 & B2 band selective pin 22mm		158 29 01		109 upto 020131		
	B1 & B2 band selective pin 23mm		158 29 02		110 upto 022229		158 45 10
	B1 & B2 band selective pin 24mm		158 29 03		K2 piston 106 from 016173		
	B1 & B2 band selective pin 25mm		158 29 04		107 from 009933		
	B1 & B2 band selective pin 26mm		158 29 05		108 from 029329		
	B1 & B2 band selective pin 27mm		158 29 06		109 from 020132		
	B1 & B2 band selective pin 28mm		158 29 07		110 from 022230		158 45 11
	FILTER				K2 piston for 115 to 119		158 45 11
	Filter - plain		158 27 01		Manual 722 100/200		158 33 20
	Filter - with 3/4" pickup tube		158 27 04				



Iss 01/05/97

4 speed rear wheel drive with fluid coupling
Model code K4C-025 & K4A-040. Up to 1981. (4 bolt pan)

MERCEDES
722-200

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	KITS				BUSHES & BEARINGS		
	Overhaul for 200		158 02 16		Pump housing		158 21 14
	Overhaul for 201		158 02 15		Converter housing		158 21 15
	Overhaul for 202, 203, 204		158 02 16		Front carrier needle		158 21 08
	Overhaul for 205, 206		158 02 17		Sun gear needle		158 21 09
	Valve body kit (all)		158 03 04		Hollow shaft needle		158 21 04
	GASKETS				Drive shaft needle		158 21 05
	Pan		158 25 01		Output shaft (front) needle		158 21 06
	Converter housing		158 25 02		Output shaft (rear) needle		158 21 07
	Extension housing		158 25 03		THRUST WASHERS		
	METAL CLAD SEALS				Input shaft race for 201		158 22 06
	Converter early 28 x 52 x 10		158 15 09		Input shaft needle for 201		158 23 06
	Converter		158 15 07		Input shaft for 200 & 202 to 206 inc		158 22 02
	Extension housing		158 15 02		Gearset front		158 22 01
	SHAFT SEALING RINGS				Gearset rear		158 22 03
	Input shaft 2.00mm	(1)	158 26 05		Intermediate shaft		158 22 01
	Input shaft 3.00mm	(1)	158 26 06		Output needle front		158 23 02
	Oil distributor	(4)	158 26 02		Output needle rear		158 23 03
	Governor	(3)	158 26 03		VACUUM MODULATORS (& parts)		
	CLUTCH PLATES				All		158 28 01
	K1 friction 134mm x 2.10 x 51T to 8910				Selective modulator thrust pin 39.15mm		158 28 09
	(exc 8561 to 8610)		158 11 03		Selective modulator thrust pin 39.65mm		158 28 10
	K1 friction 134mm x 2.40 x 51T 200 8911 on				Selective modulator thrust pin 40.15mm		158 28 11
	(inc 200 8561 to 8610)		158 11 01		HARD PARTS		
	K1 steel 135mm x 2.0 x 12T		158 12 01		Output shaft nut		158 37 01
	K1 steel 135mm x 3.0 x 12T		158 12 02		Manual 722 100/200		158 33 20
	K1 steel 135mm x 3.5 x 12T		158 12 03				
	K1 steel 135mm x 4.0 x 12T		158 12 07				
	K1 steel 135mm x 4.5 x 12T		158 12 06				
	K1 steel 135mm x 5.0 x 12T		158 12 04				
	K1 steel 135mm x 5.5 x 12T		158 12 05				
	K1 pressure 5.0 mm thick		158 13 01				
	K2 friction 134mm x 2.10 x 51T up to 8910						
	(exc 8561 to 8610)		158 11 03				
	K2 friction 134mm x 2.40 x 51T from 8911						
	(but inc 8561 to 8610)		158 11 01				
	K2 steel 135mm x 2.0 x 12T		158 12 01				
	K2 steel 135mm x 3.0 x 12T		158 12 02				
	K2 steel 135mm x 3.5 x 12T		158 12 03				
	K2 steel 135mm x 4.0 x 12T		158 12 07				
	K2 steel 135mm x 4.5 x 12T		158 12 06				
	K2 steel 135mm x 5.0 x 12T		158 12 04				
	K2 steel 135mm x 5.5 x 12T		158 12 05				
	K2 pressure plate	(1)	158 13 02				
	K2 clutch pressure		158 13 01				
	BRAKE BANDS						
	Reverse band Single wrap 38mm thick steel		158 14 09				
	B1 band Single wrap 38mm						
	for 200 to 8910 (exc 8561 to 8610)		158 14 15				
	B1 band for 200 Single wrap 38mm thin steel						
	from 8911 (inc 8561 to 8610)		158 14 08				
	B1 band for 201		158 14 20				
	B1 band for Single wrap 38mm 202 to 206 inc		158 14 15				
	B2 band for 200, 202, & 206 Single wrap 37mm		158 14 07				
	B2 band double wrap 55mm for 201		158 14 04				
	Reverse band adjuster screw		158 29 08				
	B1 & B2 band selective pin 22mm		158 29 01				
	B1 & B2 band selective pin 23mm		158 29 02				
	B1 & B2 band selective pin 24mm		158 29 03				
	B1 & B2 band selective pin 25mm		158 29 04				
	B1 & B2 band selective pin 26mm		158 29 05				
	B1 & B2 band selective pin 27mm		158 29 06				
	B1 & B2 band selective pin 28mm		158 29 07				
	FILTER						
	Filter kit for 201 (1" pickup tube)		158 27 02				
	Filter kit for 200 & 202 to 206 inc (plain)		158 27 01				

MERCEDES

722-300

4 speed rear wheel drive with converter
Model code W4A-040. First used late 1980. (6 bolt pan)



Iss 29/11/2000

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
KITS							
Overhaul kit (by transmission type)							
	722-300 upto 422706		158 02 08	K2 friction 123mm x 2.14 x 24T	(4/5)		158 11 08
	722-300 from 422706		158 02 09	K2 steel 2.00mm	A/R		158 12 24
				K2 steel 3.00mm	A/R		158 12 25
	722-301, 302, 304, & 305		158 02 08	K2 steel 3.50mm	A/R		158 12 26
				K2 steel 4.50mm	A/R		158 12 27
				K2 steel 5.00mm	A/R		158 12 28
	722-306 upto 422706		158 02 08	BRAKE BANDS			
	722-306 from 422706		158 02 09	B1 band single wrap 54mm			158 14 10
				B1 band for 318 Porsche 928			158 14 19
	722-307 upto 422706		158 02 08	B2 band exc 722-302, 305, 311, 313, 323			158 14 11
	722-307 from 422706		158 02 09	B2 band for 722-302, 305, 311, 313, 323			158 14 12
				FILTER			
	722-308		158 02 10	Pick up		- 90	158 27 03
	722-309 upto 432596		158 02 10	Pick up with valve		90 -	158 27 08
	722-309 from 432596		158 02 11	VACUUM MODULATORS			
				Painted red			158 28 04
	722-310 - 313 upto 454606		158 02 08	Painted green (126 270 2079)			158 28 05
	722-310 - 313 from 454606		158 02 09	Painted green (126 270 2679)			158 28 12
	722-318 Porsche 928		158 02 22	Painted brown			158 28 06
	722-315 upto 526862		158 02 10	Painted black			158 28 07
	722-315 from 526862		158 02 11	Natural			158 28 08
	722-324		158 02 21	Blue			158 28 15
	722-318 (Porsche 928)		158 02 22	Plastic modulator pin			158 28 14
	722-317, 319, 320, & 322		158 02 09	BUSHES & BEARINGS			
	722-324		158 02 21	K1 to pump needle			158 23 07
	Combination overhaul kit		158 02 20	THRUST WASHERS			
				Front gearset planets 0.750" x 0.454" x 0.024"			158 22 07
				Rear gearset planets 1.100" x 0.610" x 0.024"			158 22 08
	Valve body seal repair kit			CIRCLIPS			
	722-300 through to 315		158 03 09	K1 selective circlip 2.0mm			158 32 02
	722-317 on		158 03 10	K1 selective circlip 2.5mm			158 32 03
				K1 selective circlip 3.0mm			158 32 04
	GASKETS						
	Pan		158 25 05	K2 selective circlip 2.0mm			158 32 06
	Pump		158 25 06	K2 selective circlip 2.5mm			158 32 07
	Extension housing type 1		158 25 07	K2 selective circlip 3.0mm			158 32 08
	Extension housing type 2		158 25 13	HARD PARTS			
							1
	METAL CLAD SEALS			Pump body & gears			158 38 02
	Pump		158 15 03	Manual 722 300/400			158 33 20
	Extension 722-300 through to 307 upto 34228		158 15 04	Cable for 722-324			158 50 02
	Extension 722-300 through to 307 from 34228		158 15 05				
	Extension 722-308 on		158 15 05				
	Trans to diff 722-318 Porsche 928 (not in kit)		158 15 08				
	SHAFT SEALING RINGS						
	Pump	(2)	158 26 03				
	Output shaft	(2)	158 26 03				
	CLUTCH PLATES						
	Reverse friction 170mm x 2.10 x 36T	(4)	158 11 11				
	Reverse steel 2.30mm	(3)	158 12 08				
	Reverse pressure 7.70mm	(1)	158 13 04				
	Reverse selective spacer 2.50mm		158 12 31				
	Reverse selective spacer 3.00mm		158 12 32				
	Reverse selective spacer 3.50mm		158 12 33				
	K1 friction 133MM x 2.1 x 24T	(4/5)	158 11 07				
	K1 steel sel 2.00mm	(A/R)	158 12 09				
	K1 steel sel 3.50mm	(A/R)	158 12 10				
	K1 steel sel 4.00mm	(A/R)	158 12 11				
	K1 steel sel 4.50mm	(A/R)	158 12 12				
	K1 steel sel 5.00mm	(A/R)	158 12 13				
	K1 dished steel not 722-301, 302,304, or 305		158 12 14				
	K2 steel 3.50mm	A/R	158 12 26				
	K2 steel 4.50mm	A/R	158 12 27				
	K2 steel 5.00mm	A/R	158 12 28				
	K2 steel 5.50mm	A/R	158 12 34				



Iss 29/11/2000

4 speed rear wheel drive with converter
Model code W4A-020. First used late 1980. (6 bolt pan)

MERCEDES
722-400

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	KITS						
	Overhaul kit (by transmission type)						
	722-400 thro to 407 upto trans 70825		158 02 13		Front gearset planets 0.750" x 0.454" x 0.024"		158 22
	Combination overhaul kit (German)		158 02 14	07			
	Combination overhaul kit (USA)		158 02 24	08	Rear gearset planets 1.100" x 0.610" x 0.024"		158 22
	GASKETS				VACUUM MODULATORS		
	Pan		158 25 08		Painted red		158 28 04
	Pump		158 25 09		Painted green		158 28 05
	Rear case		158 25 10		Painted brown		158 28 06
					Painted black		158 28 07
					Painted natural		158 28 08
					Blue		158 28 15
	RUBBER COMPONENTS				Plastic modulator pin		158 28 14
	Pump "O" ring		158 16 04				
	METAL CLAD SEALS				MISCELLANEOUS		
	Pump		158 15 06		B3 check ball		158 29 12
	Extension		158 15 04		B3 check ball lockplate		158 29 13
					Manual 722 300/400		158 33 21
	SHAFT SEALING RINGS						
	Input shaft (2)		158 26 04				
	K1 front cover (45mm o/d)		158 26 09				
	K2 clutch support		158 26 08				
	B2 servo outer sealing ring		158 26 11				
	CLUTCH PLATES						
	Reverse friction 152mm x 2.10 x 30T (3/4)		158 11 12				
	Reverse steel 3.00mm (A/R)		158 12 29				
	Reverse steel 3.50mm (A/R)		158 12 30				
	Reverse pressure 6.50mm (A/R)		158 13 08				
	K1 friction 118mm x 2.14 x 40T (3/5)		158 11 05				
	K1 steel 2.00mm (1)		158 12 15				
	K1 steel sel 3.00mm (A/R)		158 12 18				
	K1 steel sel 3.50mm (A/R)		158 12 17				
	K1 steel sel 4.00mm (A/R)		158 12 16				
	K1 dished steel (1)		158 12 19				
	K1 pressure 4.50mm (1)		158 13 06				
	K2 friction 107mm x 2.14 x 36T (3/5)		158 11 04				
	K2 steel 2.00mm (1)		158 12 20				
	K2 steel sel 3.00mm (A/R)		158 12 21				
	K2 steel sel 3.50mm (A/R)		158 12 22				
	K2 steel sel 4.00mm (A/R)		158 12 23				
	K2 pressure 4.50mm (1)		158 13 07				
	BRAKE BANDS						
	B1 band single wrap 54mm tongued end		158 14 13				
	B2 band double wrap 55mm		158 14 14				
	FILTER						
	Pickup	- 90	158 27 03				
	Pick up with valve	91 -	158 27 08				
	BUSHES & BEARINGS						
	Pump tp converter		158 21 16				
	K1 needle bush		158 21 10				
	Sun gear		158 21 11				
	Output shaft needle (front)		158 21 12				
	Output shaft needle (rear)		158 21 13				
	THRUST WASHERS						
	Pump to input needle		158 23 04				
	Pump to input race		158 22 04				
	Front planet needle (front)		158 23 04				
	Front planet needle (rear)		158 23 04				
	Output shaft needle (2)		158 23 05				
	K2 clutch flange		158 22 05				

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	KITS						
	Banner master (no steel plates)		158 01 03				
	Overhaul		158 02 23				
	Friction module		158 07 06				
	CLUTCH PLATES						
	KS friction 106 x 2.15 x 22 teeth	(4)	158 11 14				
	KS steel 89 x 2.0 x 28 teeth	(4)	158 12 36				
	KS steel 89 x 3.5 x 28 teeth	(A/R)	158 12 37				
	BS O/D 5th friction 140 x 2.15 x 28 teeth	(4)	158 11 15				
	BS O/D 5th steel 120 x 2.50 x 8 teeth	(1)	158 12 38				
	BS O/D 5th steel 120 x 5.45 x 8 teeth	(3)	158 12 39				
	K1 friction 135 x 2.1 x 24 teeth	(4)	158 11 07				
	K1 steel 106 x 2.0 x 6 teeth	(A/R)	158 12 09				
	K1 steel 106 x 3.5 x 6 teeth	(A/R)	158 12 10				
	K1 steel 106 x 4.0 x 6 teeth	(A/R)	158 12 11				
	K1 steel 106 x 4.5 x 6 teeth	(A/R)	158 12 12				
	K1 steel 106 x 5.0 x 6 teeth	(A/R)	158 12 13				
	B3 reverse friction 170 x 2.05 x 36 teeth	(4)	158 11 11				
	B3 reverse steel 147 x 2.3 x 36 teeth	(A/R)	158 12 08				
	B3 reverse steel 147 x 2.8 x 36 teeth	(A/R)	158 12 33				
	B3 reverse steel 147 x 3.3 x 36 teeth	(A/R)	158 12 34				
	B3 reverse steel 147 x 3.8 x 36 teeth	(A/R)	158 12 35				
	B3 reverse steel 147 x 7.7 x 36 teeth	(A/R)	158 13 04				
	K2 friction 125 x 2.15 x 24 teeth	(4)	158 11 08				
	K2 steel 102 x 2.0 x 6 teeth	(A/R)	158 12 24				
	K2 steel 102 x 3.0 x 6 teeth	(A/R)	158 12 25				
	K2 steel 102 x 3.5 x 6 teeth	(A/R)	158 12 26				
	K2 steel 102 x 4.5 x 6 teeth	(A/R)	158 12 27				
	K2 steel 102 x 5.0 x 6 teeth	(A/R)	158 12 28				
	FILTER						
	Pickup		158 27 09				



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Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	KITS						
	Overhaul		217 02 01				
	GASKETS						
	Pan		217 25 01				
	METAL CLAD SEALS						
	Pump		217 15 01				
	Extension		217 15 02				
	CLUTCH PLATES						
	B1 brake friction 173 x 2.20 x 30T	(3/4)	217 11 01				
	B1 brake steel 1.80mm	(1)	217 12 01				
	B1 brake steel 3.50mm	(2/3)	217 12 02				
	B1 brake pressure 4.00mm	(1)	217 13 01				
	B1 brake diaphragm spring	(1)	217 24 01				
	B1 wavy steel		217 12 03				
	K1 friction 173 x 2.20 x 30T	(5/6)	217 11 01				
	K1 brake steel 1.80mm	(1)	217 12 01				
	K1 brake steel 3.50mm	(4/5)	217 12 02				
	K1 brake pressure 4.00mm	(1)	217 13 01				
	K1 wavy steel		217 12 03				
	K1 diaphragm spring	(1)	217 24 02				
	K2 friction 165 x 2.20 x 36T	(5/6)	217 11 02				
	K2 steel 1.80mm	(1)	217 12 04				
	K2 steel 3.50mm	(4/5)	217 12 05				
	K2 pressure		217 13 02				
	K2 diaphragm spring		217 24 03				
	K3 friction 114 x 2.20 x 24T	(4/5)	217 11 03				
	K3 steel 88 x 1.80 x 24T	(1)	217 12 06				
	K3 steel 88 x 2.80 x 24T	(A/R)	217 12 07				
	K3 steel 88 x 3.50 x 24T	(A/R)	217 12 08				
	K3 pressure 4.00		217 13 03				
	K3 diaphragm spring		217 24 04				
	B2 brake friction 155 x 1.80 x 24T	(4)	217 11 04				
	B2 brake steel 1.80mm	(1)	217 12 09				
	B2 brake steel	(5)	217 12 10				
	B2 brake pressure 6.50mm		217 13 04				
	B2 brake wavy steel		217 12 11				
	B2 diaphragm		217 24 05				
	B3 brake friction 180 x 1.70 x 46T	(5)	217 11 05				
	B3 brake steel 1.80mm		217 12 12				
	B3 brake pressure		217 13 05				
	FILTER						
	Filter		217 27 01				
	CONVERTERS						
	For codes 620, 622		217 30 01				
	For codes 621		217 30 02				

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Bus transmission

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Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	METAL CLAD SEALS Pump 58 x 43 x 7		158 15 03				
	CLUTCH PLATES Large friction Small friction		158 11 10 158 11 13				

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	115 250 1202		158 31 02				
	115 250 1702		158 30 01				
	116 250 0102		158 30 02				
	116 250 0302		158 30 01				
	116 250 0902		158 30 01				
	116 250 1002		158 30 01				
	117 250 0102		158 30 02				
	123 250 0002		158 30 01				
	123 250 0102		158 30 12				
	123 250 0202		158 30 08				
	123 250 0402		158 30 09				
	124 250 0002		158 30 13				
	124 250 0902		206 30 01				
	124 250 1002		206 30 03				
	126 250 0902		158 30 03				
	126 250 1102		158 30 06				
	126 250 1202		158 30 05				
	126 250 1302		158 30 03				
	126 250 1402		158 30 05				
	126 250 1502		158 30 04				
	126 250 1702		158 30 07				
	126 250 3402		206 30 02				
	201 250 0102		158 30 09				
	201 250 0302		158 30 09				
	201 250 0402		158 30 09				
	202 250 0002		158 30 15				
	202 250 1202		219 30 01				
	210 250 0402		219 30 02				
	210 250 0502		219 30 03				
	309 250 0302		158 30 08				
	309 250 0402		158 30 03				